

TOP GUARD

The Top Guard® Specification Sheet Gutter Protection System

Product Description:

Top Guard is made from 3105-H14 aluminum alloy. Painted, then slit to width, and rolled into 3000-pound coils and shipped to our factory where it is roll formed, pre punched, cut into a finished part and packaged for shipment.

Paint Finish:

Tempered hybrid linear polyester paint finish, baked at 600° F. Paint coating thickness is (Mils) 0.80 + 0.05

Packaging:

Supplied in cardboard boxes 17 1/2" x 5 1/2" x 63" and taped closed.

Standard Size w/

Tolerances:

Length: 60"

Thickness Nominal: 0.024"

Finished Product: 11.25"

Perforations Diameters: 0.070"

Finished Product: 11.25"

Quality Control:

Each incoming coil is visually inspected for any defects, and then it is measured for tolerances. There is a complete roll form line inspection of every part. Boxes are made with inspection holes to ensure proper color is packaged. Each box is weighted to ensure the proper number of pieces are in each box. Box is inspected at the end of the roll-forming line. Orders are triple checked for accuracy.

Basic Uses:

The Top Guard system keeps your gutters free of debris and clogs. It ensures that your gutters are free flowing (water drainage).

Standard Colors:

Bronze, Royal Brown, Charcoal, Light Gray, and Lo-Gloss White

Availability:

Top Guard is manufactured by J.O.Y. Aluminum Products, in Batavia, Ohio and is readily available for immediate shipping. Depending upon the distance to your facility, shipping usually takes one (1) to four (4) days.

Warranty:

Twenty (20) year transferable paint finish warranty. Restrictions apply.