

# Gutter Topper®

When It Pours, It Reigns.®

## The Gutter Topper® Specification Sheet Gutter Protection System

### Product Description:

The Gutter Topper® is made from 3105-H14 aluminum alloy. Painted, then slit to width, and rolled into 3000-pound coils and shipped to our factory where it is roll formed, pre punched, cut into a finished part and packaged for shipment.

### Paint Finish:

Tempered hybrid linear polyester paint finish, baked at 600° F. Paint coating thickness is (Mils) 0.80 + 0.05

### Packaging:

Supplied in cardboard boxes 17 1/2" x 5 1/2" x 63" and taped closed.

### Standard Size w/

### Tolerances:

Length: 60"  
Thickness Nominal 0.024";  
width 15.975"  
Finished Product: 11.25"

### Quality Control:

Each incoming coil is visually inspected for any defects, and then it is measured for tolerances. There is a complete roll form line inspection of every part. Boxes are made with inspection holes to ensure proper color is packaged. Each box is weighted to ensure the proper number of pieces are in each box. Box is inspected at the end of the roll-forming line. Orders are triple checked for accuracy.

### Basic Uses:

The Gutter Topper® system keeps your gutters free of debris and clogs. It ensures that your gutters are free flowing (water drainage).

### Standard Colors:

Charcoal, Royal Brown, Bronze, Grecian Green, Scotch Red, Lo-Gloss White, Clay, Black, Tan, Musket Brown, Slate Blue, and Genuine 16 oz. Copper

### Availability:

The Gutter Topper® is manufactured by J.O.Y. Aluminum Products, in Batavia, Ohio and is readily available for immediate shipping. Depending upon the distance to your facility, shipping usually takes one (1) to four (4) days.

### Warranty:

Twenty (20) year transferable paint finish warranty. Restrictions apply.

# THE LEAF TERMINATOR®

Outthinking Mother Nature™

## The Leaf Terminator® Specification Sheet

### Gutter Protection System

#### Product Description:

The Leaf Terminator® is made from 3105-H14 aluminum alloy. Painted, then slit to width, rolled into 5500-pound coils and shipped to our perforating line in New York where the aluminum is perforated and slit into various size coils then shipped to the J.O.Y. Aluminum manufacturing facility in Batavia, Ohio where the coils are placed on our machines and roll-formed to various size finished products.

#### Paint Finish:

Tempered hybrid linear polyester paint finish, baked at 600° F. Paint coating thickness is (Mils) 0.80 + 0.05

#### Packaging:

Supplied in cardboard boxes 17 1/2 x 5 1/2" x 61" and taped closed.

#### Available 3 Sizes:

##### Residential 1200 Series

Size w/Tolerances  
Length: 60"  
Thickness Nominal: 0.024"  
Perforation Diameter: 0.096"  
Finished Product: 9.40"

##### Commercial 1500 Series

Size w/Tolerances  
Length: 60"  
Thickness Nominal: 0.032"  
Perforation Diameter: 0.096"  
Finish with 12.50"

##### Commercial 2000 Series

Size w/Tolerances  
Length Inches: 60  
Thickness Nominal: 0.032"  
Perforation Diameter: 0.096"  
Finished Product: 17.40"

#### Quality Control:

Each incoming coil is visually inspected for any defects, and then it is measured for tolerances. There is a complete roll form line inspection of every part. Boxes are made with inspection holes to ensure proper color is packaged. Each box is weighted to ensure the proper number of pieces are in each box. Box is inspected at the end of the roll forming line. Orders are triple checked for accuracy.

#### Basic Uses:

The Leaf Terminator® system keeps your gutters free of debris and clogs. It ensures that your gutters are free flowing (water drainage).

#### Standard Colors:

Charcoal, Bronze, Light Gray, Royal Brown, Musket Brown, White, Black, and Genuine 20 oz. Copper

#### Availability:

The Leaf Terminator® is manufactured by J.O.Y. Aluminum Products, in Batavia, Ohio and is readily available for immediate shipping. Depending upon the distance to your facility, shipping usually takes one (1) to four (4) days.

#### Warranty:

Twenty (20) year transferable paint finish warranty. Restrictions apply.

# **NEEDLE GUARD™**

**FOR THOSE ... LITTLE THINGS IN LIFE.**

## **Needle Guard® Specification Sheet** **Gutter Protection System**

### **Product Description:**

The Needle Guard® is made from 3105-H14 aluminum alloy. Painted, then slit to width, rolled into 5500-pound coils and shipped to our perforating line in New York where the aluminum is perforated and slit into 12" wide coils then shipped to the J.O.Y. Aluminum manufacturing facility in Batavia, Ohio where the 12" coils are placed on our machines and roll formed to a finished product.

### **Paint Finish:**

Tempered hybrid linear polyester paint finish, baked at 600° F. Paint coating thickness is (Mils) 0.80 + 0.05

### **Packaging:**

Supplied in cardboard boxes 17 1/2" x 5 1/2" x 61" and taped closed.

### **Standard Size w/**

#### **Tolerances:**

Length: 60"  
Thickness Nominal 0.024";  
width 15.975"  
Perforation Diameter: 0.045"  
Finished Product: 9.40"

### **Quality Control:**

Each incoming coil is visually inspected for any defects, and then it is measured for tolerances. There is a complete roll form line inspection of every part. Boxes are made with inspection holes to ensure proper color is packaged. Each box is weighted to ensure the proper number of pieces are in each box. Box is inspected at the end of the roll forming line. Orders are triple checked for accuracy.

### **Basic Uses:**

The Needle Guard® system keeps your gutters free of debris and clogs. It ensures that your gutters are free flowing (water drainage).

### **Standard Colors:**

Black, Bronze, and Royal Brown  
Charcoal, Musket Brown, and  
White

### **Availability:**

The Needle Guard® is manufactured by J.O.Y. Aluminum Products, in Batavia, Ohio and is readily available for immediate shipping. Depending upon the distance to your facility, shipping usually takes one (1) to four (4) days.

### **Warranty:**

Twenty (20) year transferable paint finish warranty. Restrictions apply.

## The Leaf Solution™ Specification Sheet

### Gutter Protection System

#### Product Description:

The Solution® is made from 3105-H14 aluminum alloy. Painted, then slit to width, rolled into 3000-pound coils and shipped to our perforating line in New York where the aluminum is perforated and slit into various size coils then shipped to the J.O.Y. Aluminum manufacturing facility in Batavia, Ohio where the coils are placed on our machines and roll formed to a finished product.

#### Paint Finish:

Tempered hybrid linear polyester paint finish, baked at 600° F. Paint coating thickness is (Mils) 0.80 + 0.05

#### Packaging:

Supplied in cardboard boxes 9 1/2" x 9" x 48.1/2" and taped closed.

#### Available 4 Sizes:

##### 4.5"

Size w/Tolerance  
Length 46.5"  
Thickness Nominal: 0.019  
Perforation Diameter: 0.125"  
Finished Product: 4.5"

##### 5"

Size w/Tolerance  
Length: 46.5"  
Thickness Nominal: 0.019  
Perforations Diameter: 0.125"  
Finished Product: 5"

##### 6"

Sizes w/Tolerances  
Length: 46.5"  
Thickness Nominal: 0.019  
Perforations Diameter: 0.125"  
Finished Product: 6"

#### Versatile

Size w/Tolerances  
Length: 46.5"  
Thickness Nominal: 0.019  
Perforation Diameter: 0.125"  
Finished Product: 7.25"

#### Quality Control:

Each incoming coil is visually inspected for any defects, and then it is measured for tolerances. There is a complete roll form line inspection of every part. Boxes are made with inspection holes to ensure proper color is packaged. Each box is weighted to ensure the proper number of pieces are in each box. Box is inspected at the end of the roll forming line. Orders are triple checked for accuracy.

#### Basic Uses:

The Solution® system keeps your gutters free of debris and clogs. It ensures that your gutters are free flowing (water drainage).

#### Standard Colors:

Black, Charcoal, Royal Brown, Bronze, Light Gray, and White

#### Availability:

The Solution® is manufactured by J.O.Y. Aluminum Products, in Batavia, Ohio and is readily available for immediate shipping. Depending upon the distance to your facility, shipping usually takes one (1) to four (4) days.

#### Warranty:

Five (5) year transferable paint finish warranty. Restrictions apply.

# TOP GUARD

## The Top Guard® Specification Sheet Gutter Protection System

### Product Description:

Top Guard is made from 3105-H14 aluminum alloy. Painted, then slit to width, and rolled into 3000-pound coils and shipped to our factory where it is roll formed, pre punched, cut into a finished part and packaged for shipment.

### Paint Finish:

Tempered hybrid linear polyester paint finish, baked at 600° F. Paint coating thickness is (Mils) 0.80 + 0.05

### Packaging:

Supplied in cardboard boxes 17 1/2" x 5 1/2" x 63" and taped closed.

### Standard Size w/

#### Tolerances:

Length: 60"

Thickness Nominal: 0.024"

Finished Product: 11.25"

Perforations Diameters: 0.070"

Finished Product: 11.25"

### Quality Control:

Each incoming coil is visually inspected for any defects, and then it is measured for tolerances. There is a complete roll form line inspection of every part. Boxes are made with inspection holes to ensure proper color is packaged. Each box is weighted to ensure the proper number of pieces are in each box. Box is inspected at the end of the roll-forming line. Orders are triple checked for accuracy.

### Basic Uses:

The Top Guard system keeps your gutters free of debris and clogs. It ensures that your gutters are free flowing (water drainage).

### Standard Colors:

Bronze, Royal Brown, Charcoal, Light Gray, and Lo-Gloss White

### Availability:

Top Guard is manufactured by J.O.Y. Aluminum Products, in Batavia, Ohio and is readily available for immediate shipping. Depending upon the distance to your facility, shipping usually takes one (1) to four (4) days.

### Warranty:

Twenty (20) year transferable paint finish warranty. Restrictions apply.